|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| **With Pasta Madre (solid starter)** | **1 loaf (750 grams)** | **2 loaves (750 grams each)** | **3 loaves (750 grams each)** | **4 loaves****(750 grams each)** | **1 loaf(1 kg)** | **2 loaves (1 kg each)** | **3 loaves (1 kg each)** |
| **First Dough** |  |  |  |  |  |  |  |
| Pasta Madre | 55 | 110 | 165 | 220 | 75 | 150 | 225 |
| Caster sugar (ie, superfine sugar) | 55 | 110 | 165 | 220 | 75 | 150 | 225 |
| Water | 90 | 180 | 270 | 360 | 120 | 240 | 360 |
| Egg yolks | 40 | 80 | 120 | 160 | 55 | 110 | 165 |
| Butter, softened and cut into pieces | 55 | 110 | 165 | 220 | 75 | 150 | 225 |
| Flour (13.5 to 15% protein) | 185 | 370 | 555 | 740 | 240 | 480 | 720 |
|  |  |  |  |  |  |  |  |
| **Second Dough** |  |  |  |  |  |  |  |
| All of the first dough | All | All | All | All | All | All | All |
| Flour (13.5 to 15% protein) | 45 | 90 | 135 | 180 | 60 | 120 | 180 |
| All of the aromatic mix | All | All | All | All | All | All | All |
| Salt | 3 | 5 | 8 | 10 | 3 | 6 | 9 |
| Caster Sugar (ie, superfine sugar) | 50 | 100 | 150 | 200 | 70 | 140 | 210 |
| Egg yolks | 75 | 150 | 225 | 300 | 95 | 190 | 285 |
| Butter | 75 | 150 | 225 | 300 | 95 | 190 | 285 |
| Barley malt | 1 | 3 | 4 | 6 | 2 | 4 | 6 |
| Raisins | 90 | 180 | 270 | 360 | 120 | 240 | 360 |
| Candied orange, diced | 45 | 90 | 135 | 180 | 60 | 120 | 180 |
| Candied citron, diced | 22 | 45 | 65 | 90 | 30 | 60 | 90 |
|  |  |  |  |  |  |  |  |
| **Aromatic mix** |  |  |  |  |  |  |  |
| Orange honey | 23 | 46 | 70 | 90 | 30 | 60 | 90 |
| Vanilla bean | 1 | 2 | 3 | 4 | 1 | 2 | 3 |
| Grated lemon (zest) | 0.5 | 0.7 | 1.5 | 2.0 | 0.5 | 1 | 1.5 |
| Grated orange (zest) | 0.5 | 0.7 | 1.5 | 2.0 | 0.5 | 1 | 1.5 |
|  |  |  |  |  |  |  |  |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| **With Liquid levain (liquid starter)** | **1 loaf (750 grams)** | **2 loaves (750 grams each)** | **3 loaves (750 grams each)** | **4 loaves****(750 grams each)** | **1 loaf(1 kg)** | **2 loaves (1 kg each)** | **3 loaves (1 kg each)** |
| **First Dough** |  |  |  |  |  |  |  |
| Liquid levain | 37 | 73 | 110 | 146 | 50 | 100 | 150 |
| Caster sugar (ie, superfine sugar) | 55 | 110 | 165 | 220 | 75 | 150 | 225 |
| Water | 90 | 180 | 270 | 360 | 120 | 240 | 360 |
| Egg yolks | 40 | 80 | 120 | 160 | 55 | 110 | 165 |
| Butter, softened and cut into pieces | 55 | 110 | 165 | 220 | 75 | 150 | 225 |
| Flour (13.5 to 15% protein) | 195 | 385 | 550 | 775 | 265 | 530 | 795 |
|  |  |  |  |  |  |  |  |
| **Second Dough** |  |  |  |  |  |  |  |
| All of the first dough | All | All | All | All | All | All | All |
| Flour (13.5 to 15% protein) | 45 | 90 | 135 | 180 | 60 | 120 | 180 |
| All of the aromatic mix | All | All | All | All | All | All | All |
| Salt | 3 | 5 | 8 | 10 | 3 | 6 | 9 |
| Caster Sugar (ie, superfine sugar) | 50 | 100 | 150 | 200 | 70 | 140 | 210 |
| Egg yolks | 75 | 150 | 225 | 300 | 95 | 190 | 285 |
| Butter | 75 | 150 | 225 | 300 | 95 | 190 | 285 |
| Barley malt | 1 | 3 | 4 | 6 | 2 | 4 | 6 |
| Raisins | 90 | 180 | 270 | 360 | 120 | 240 | 360 |
| Candied orange, diced | 45 | 90 | 135 | 180 | 60 | 120 | 180 |
| Candied citron, diced | 22 | 45 | 65 | 90 | 30 | 60 | 90 |
|  |  |  |  |  |  |  |  |
| **Aromatic mix** |  |  |  |  |  |  |  |
| Orange honey | 23 | 46 | 70 | 90 | 30 | 60 | 90 |
| Vanilla bean | 1 | 2 | 3 | 4 | 1 | 2 | 3 |
| Grated lemon (zest) | 0.5 | 0.7 | 1.5 | 2.0 | 0.5 | 1 | 1.5 |
| Grated orange (zest) | 0.5 | 0.7 | 1.5 | 2.0 | 0.5 | 1 | 1.5 |
|  |  |  |  |  |  |  |  |